

CLAIM AMENDMENTS

1 1 - 29. (canceled)

2 30. (new) A method of making a track system, the method
3 comprising the steps of sequentially:

4 setting vertical steel girders in grown soil;

5 injecting concrete into the ground under high pressure
6 around the piles to form a longitudinally extending row of concrete
7 piles;

8 curing the piles;

9 positioning atop the girders of the cured piles a
10 longitudinal succession of sleeper frames each including a pair of
11 longitudinally extending rigid concrete beams held together
12 transversely by a rigid steel structure;

13 casting a longitudinally extending body of concrete
14 between the beams around the steel frames and around upper ends of
15 the girders underneath the steel frames; and

16 fastening longitudinally extending rails atop the beams.

1 31. (new) The method defined in claim 28, further
2 comprising the steps of:

3 fixing steel supports in the piles; and

4 securing the sleeper frames to the steel supports.

1 32. (new) The method defined in claim 31 wherein the
2 sleeper frames are secured to the supports via their rigid steel
3 structures.

1 33. (new) The method defined in claim 28, further
2 comprising the step of:
3 filling to each transverse side of the frame with ballast
4 after positioning the sleeper frames atop the piles.

1 34. (new) The method defined in claim 28 wherein the
2 sleeper frames are mass produced off site before the piles are
3 formed.

1 35. (new) The method defined in claim 34, further
2 comprising the steps before positioning the beams atop the piles
3 of:
4 forming the longitudinal beams and providing each of them
5 with fastening profiles; and
6 securing the rigid steel structure to the profiles to
7 transversely fixedly space the beams and create the frames.

1 36. (new) The method defined in claim 35, further
2 comprising the step after forming the beams but before securing the
3 structure to the profiles of:
4 securing underneath each pair of beams a respective
5 flexible foil, the foil being stretched between the beams by
6 spreading the beams apart immediately prior to securing the
7 structure to the profiles.